



Series
BPX

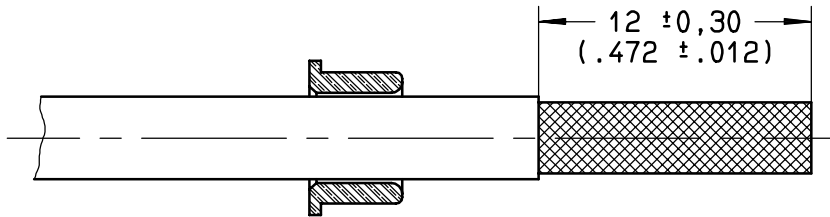
SIZE 8 CONCENTRIC TWINAX CONTACTS
WIRING INSTRUCTIONS

Issue:
24 JUNE 2002

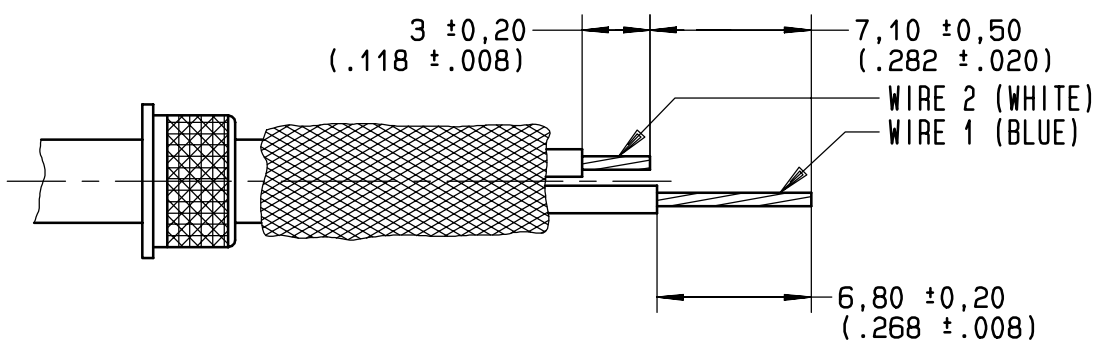
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BEFORE STRIPPING, SLIDE ALIGNMENT BOOT OR SEALING BOOT OVER CABLE

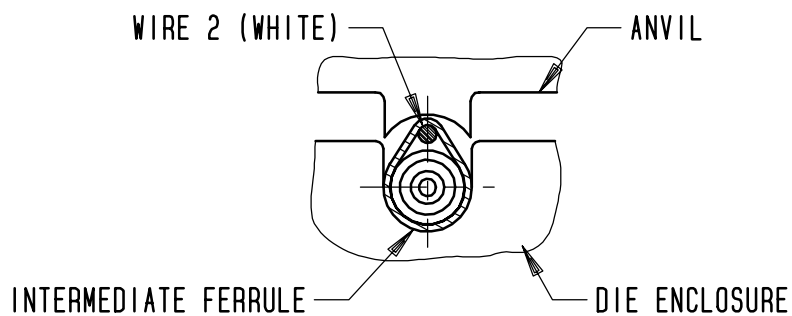
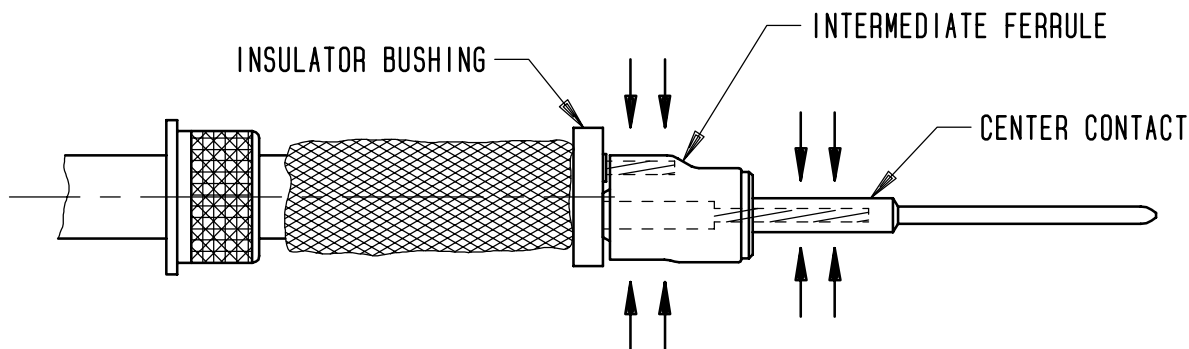
STEP 1/ SLIDE THE INNER FERRULE OVER CABLE
TRIM CABLE JACKET TO LENGTH INDICATED



STEP 2/ PUSH THE SHIELD BRAID BACK AND OVER THE CABLE JACKET
CUT ROD FILLER
STRIP THE TWO INNER WIRES TO LENGTH INDICATED



STEP 3/ PUT THE TWO WIRES IN THE INSULATOR BUSHING UNTIL IT'S BUT AGAINST THE SHIELD BRAID
INTRODUCE THE WIRE 1 (BLUE) INTO THE CENTER CONTACT
INTRODUCE THE WIRE 2 (WHITE) INTO THE INTERMEDIATE FERRULE
CRIMP THE CENTER CONTACT AND THE INTERMEDIATE FERRULE USING:
CRIMPING TOOL: M22520/5 01
DIE: M22520/5-104 (DANIELS Y692)
OR DANIELS Y793 OR Y793A
(USE DIE DANIELS Y692 OR Y793 IN PREFERENCE TO Y793A)



BE SURE THE WIRE 2 (WHITE) IS FACING THE ANVIL

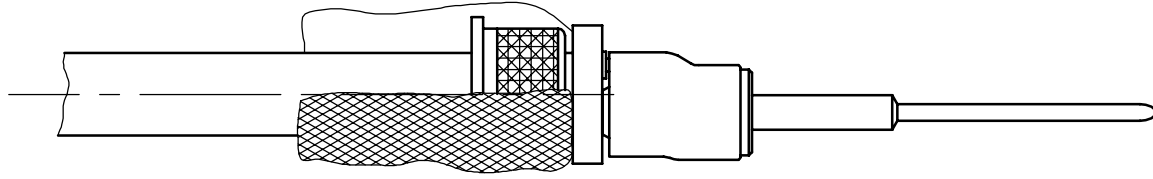
This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112-9610

CREATION
PEN:
NOM: MACARI	24 JUN02	ADDED DIE M22520/5-104 (DANIELS Y692)	COUTHON	.
DATE: 2 MAY 94	21 FEB.00	REDRAWN - ADDED 619 069 001 AND 619 169 001	MACARI	JACOB
APPR.: CARTESSE	Issue	Revisions	Name	Approved

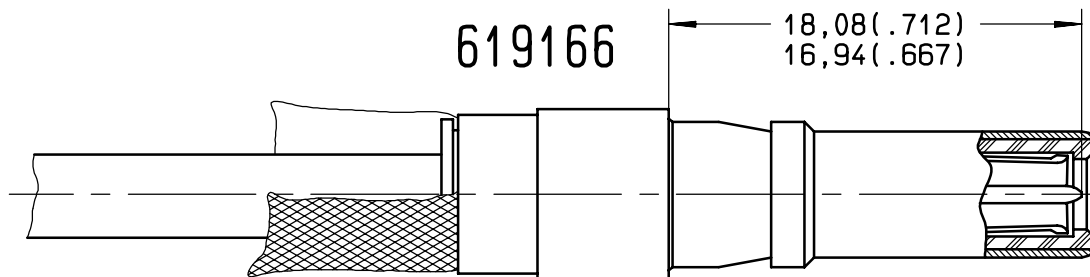
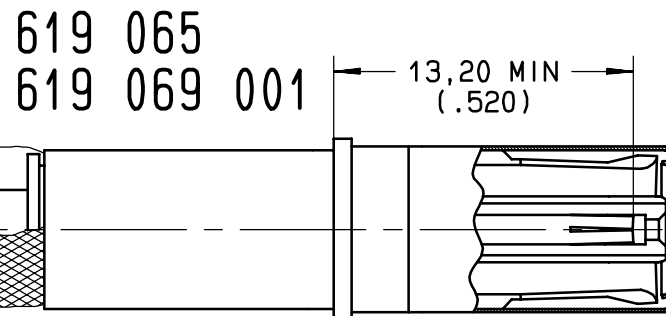
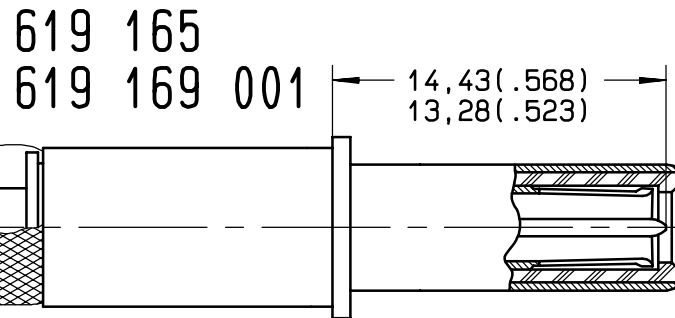


STEP 5/ PUSH THE SHIELD TERMINATION FERRULE FORWARD AND UNDER THE BRAID UNTIL IT IS AGAINST THE INSULATOR BUSHING



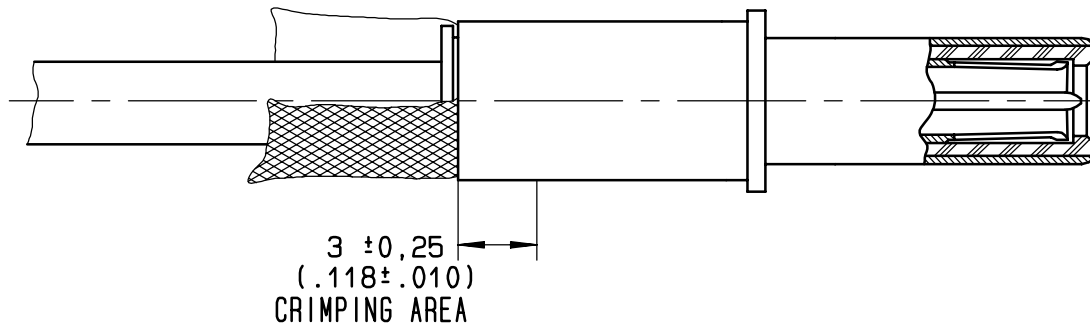
STEP 6/ PUT THE CABLE/CENTER CONTACT ASSEMBLY IN THE REAR OF THE OUTER CONTACT

INSPECTION DIMENSIONS AFTER ASSEMBLY BEFORE CRIMPING



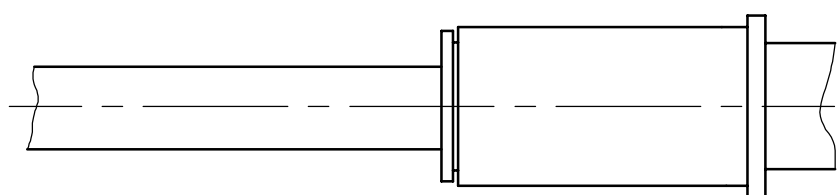
STEP 7/ CRIMP THE OUTER CONTACT IN THE INDICATED CRIMPING AREA USING:

CRIMPING TOOL: M22520/5 01
DIE: M22520/5-104 (DANIELS Y692)
OR DANIELS Y793 OR Y793A



DURING THE CRIMPING OPERATION PUSH ON THE FERRULE

STEP 8/ CUT AROUND THE BRAID SO THAT THE BRAID IS FLUSH WITH THE SURFACE OF THE OUTER CONTACT



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